

## LR Sport Subframe



### Parts List

Qty

Slide CAMA RH

1

Slide CAMA LH

1

Wide CAMA Handle to suit 405 finished width

1

M8 x 35 Countersunk Socket Bolts

4

M8 x 20 Buttonhead Socket Bolts

8

LR Sport Brackets

2

### Fitting Instructions

1. Align Parts to following image



2. Attach slide handles to slides, paying attention to push the handle fully home over the retaining spring on each lever.
3. Using the attached lever, operate each slide to draw the inner slide fully back, exposing mounting holes.
4. Using M8 x 20 Buttons, mount the slides to the LR Sport Brackets, do not fully tighten. Pay attention to orientation of LR Sport brackets with countersunk holes facing upwards and outwards from slides. Pay attention to slide orientation as above image. Handle should operate upwards to release slides.
5. Operate slides fully back to expose front mountings and using M8 x 20 buttons, secure and fully tighten to LR Sport brackets.
6. Now slides are aligned move fully forward and fully tighten rear mountings to LR Sport Brackets.
7. With slides in open position fully forward, offer to seat paying attention to handle orientation facing forward from front of seat and operating in upward direction.
8. Clear mounting holes through fabric over seat base. Use a small ball headed hammer to tap clean holes around integrated fixings.
9. Mount rear upper slide mounts to Cobra Seat, hand tightening to allow for alignment.
10. Operate slides fully rearward and repeat operation for front mountings. Fully tighten.
11. Operate slides fully forward and fully tighten rear slide mounts to Cobra Seat.
12. Offer seat to vehicle and locate rear mounting holes on Land Rover, using M8 x 35 CSK bolts. Hand tighten.
13. Repeat for front mountings, fully tighten, then fully tighten rear mounts.
14. Check for smooth operation of slides to full travel extent. Check satisfactory operation of removable base cushion and full access to battery/storage box.