

**PART NUMBER** 

# PFR5-1927

**DESCRIPTION** 

### REAR DIFF FRONT BUSH INSERT

#### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

- 2 x Polyurethane inserts
- 2 x Steel washer
- 1 x Grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- 1. Support rear subframe and diff. Loosen rear subframe bolts and completely remove front subframe bolts to access the diff mounts.
- 2. Remove any f ash lines from the voids in the original diff mounting bush and clean any dirt and corrosion.
- 3. Apply some supplied grease to voids and the end face of the insert in bush and f t the polyurethane insert into the top side void on the diff mounting bush.
- 4. Place washer on top face of polyurethane insert.
- 5. Ref t the front subframe bolts and tension all hardware to manufacturers recommended torque settings.

