

# POWERFLEX®

## PART NUMBER

# PFR73-306

## DESCRIPTION

## REAR BEAM MOUNT BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Nylon Washers              2 x Stainless Steel Sleeves  
2 x Zinc Plated Mild Steel Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original rubber bush from the rear beam mount.
2. Clean any dirt or corrosion from the bore of the mount and file off any sharp edges.
3. Place the zinc plated washer over the polyurethane part, so it sits on the inside surface of the top hat section, as shown in figure 1.
4. Insert the polyurethane part into the bore of the mount, until the washer is touching the surface of the mount.
5. Push the stainless steel sleeve into the bore of the polyurethane part until it sits flush inside the bush.
6. Refit the mount to the car, placing the nylon washer on the top surface of the polyurethane part, and tension all hardware to manufacturers recommended torque settings.

