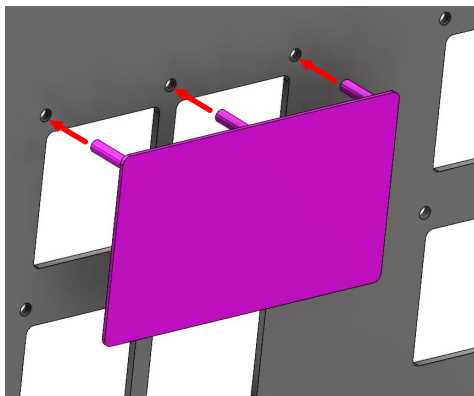
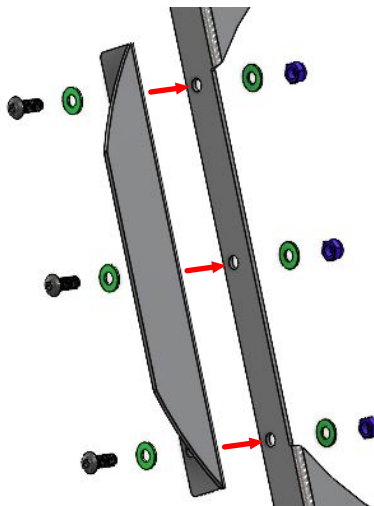


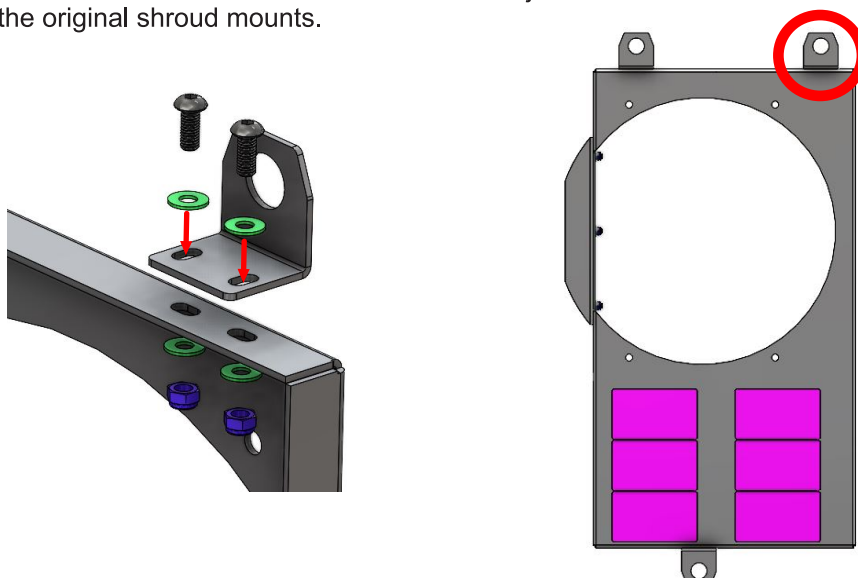
1. Remove the original cooling fan shroud assembly from the vehicle and split the 2 shrouds by removing the self tapping screws that fasten them together.
2. Fit the 6 rubber flaps to the front of the new shroud by feeding the pins through the small holes and pulling the flaps flat.



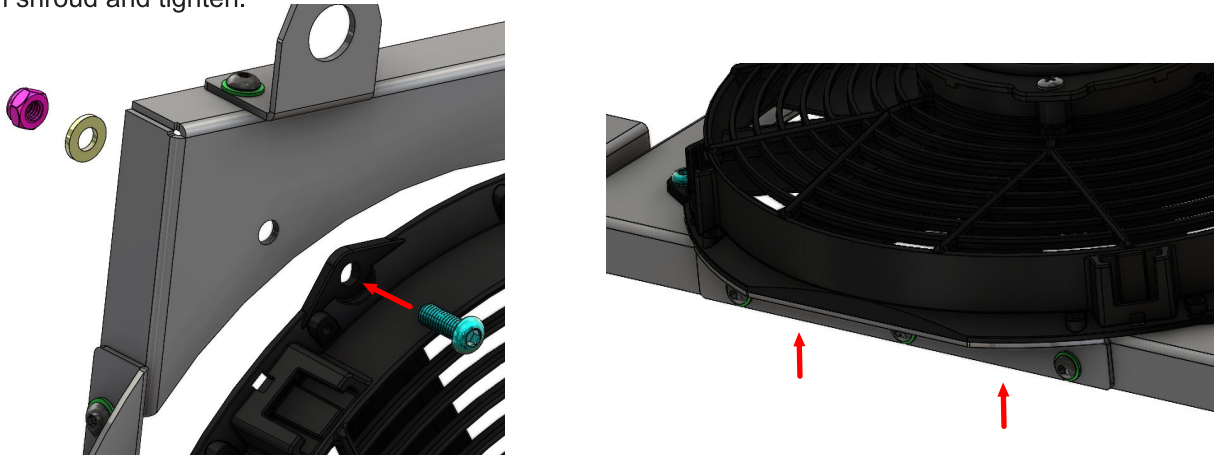
3. Loosely attach the side closure plate to the side of the main shroud with the supplied M5 nuts, bolts and washers.



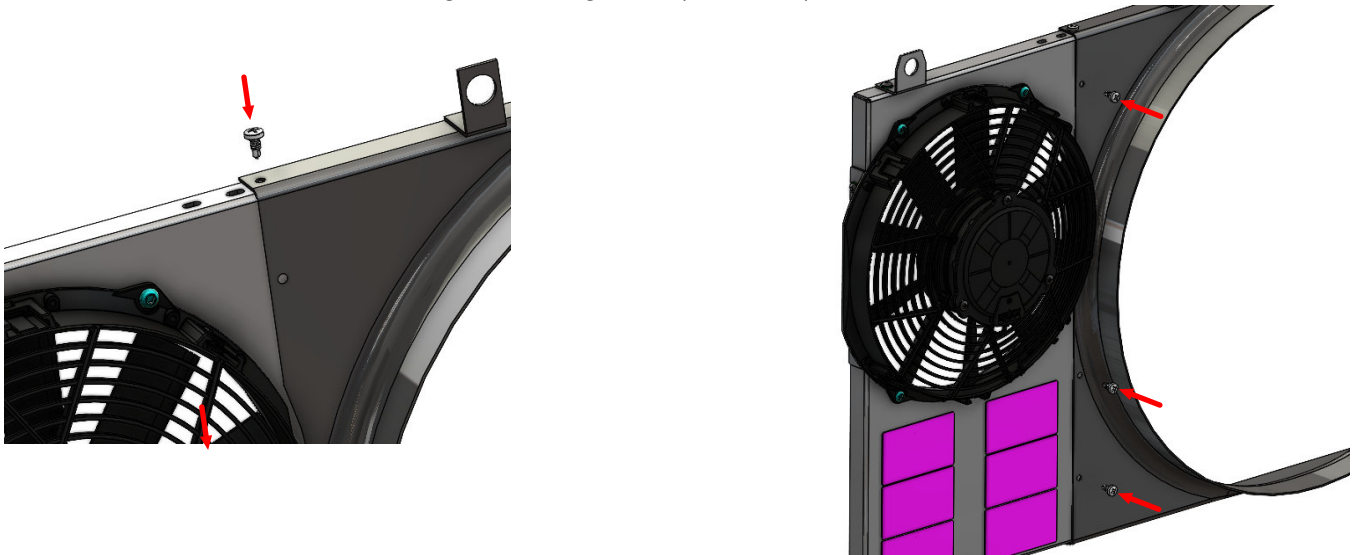
4. Attach the shroud mounting brackets to the top and bottom of shroud using the supplied M5 nuts, bolts and washers, there is the option for 1 or 2 upper mountings depending on the installation, the optional bracket is highlighted red below. There is a certain amount of built in adjustment in the brackets to allow for any imperfections in the original shroud mounts.



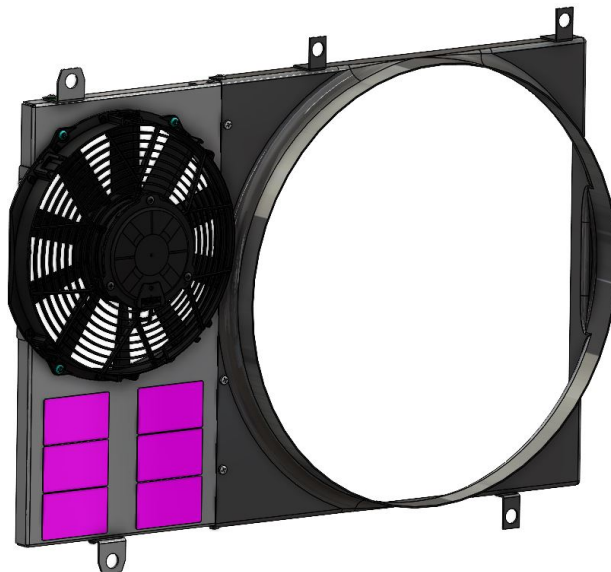
5. Attach the fan to the shroud using the supplied M6 nuts, bolts and washers, then adjust the closure plate up against the fan shroud and tighten.



6. Using the supplied 5mm self drilling screws, with a suitable electric screw driver attached the shroud at the upper and lower mounting points (pre-drilled) then making sure the assembly is straight, use the remaining self-drilling screws to attached the remaining 3 mounting holes (not drilled).



7. Cut the connector plug from the fan and terminate the black 0v wire with the supplied ring terminal and terminate the red 12v wire with the supplied brass bullet connector.



8. Refit the new assembly back into the vehicle and connect the new fan to the original fan wiring.