

VERY IMPORTANT NOTE

This Revotec Cooling Kit has been engineered to provide perfect cooling for your S-Type. However it is essential the other components of the cooling system are operating correctly.

The following must be checked:

1. The Radiator has a normal life expectancy of approx 8-9 Years after this time It should be thoroughly assessed and any signs of deterioration such as furring up internally or out of shape it is recommended it is replaced.
2. The Radiator fins Must be clear of all debris such as mud and leaves.
3. The system Must be filled with Correct Coolant.
4. The Water Pump and thermostat must be operating correctly.

Disconnect the battery terminal.

1. Remove the original radiator cowl.

2. Drain the water system and remove the top and bottom hoses.

3. Remove the upper radiator mounting bolts and the lower radiator mounting nuts, then remove the radiator from the car.

4. Lay the radiator down with the inlet and outlet pointing down, then lay the fan mounting brackets into position with the lower part of the bracket hooked over the lower mounting studs, as shown, Fig.1.

5. Drop the fan over the 4 mounting studs as shown in Fig.2 and affix in place using the supplied M6 nuts and washers Fig.3.

6. Lift the whole assembly including the fan and brackets and slide it back into position on the car, remount the assembly using the original fixings and reconnect the bottom hose.

7. Mount the Electronic Fan Controller in the top reconnect into the radiator, follow the EFC instructions for information on set-up.

Fig.1

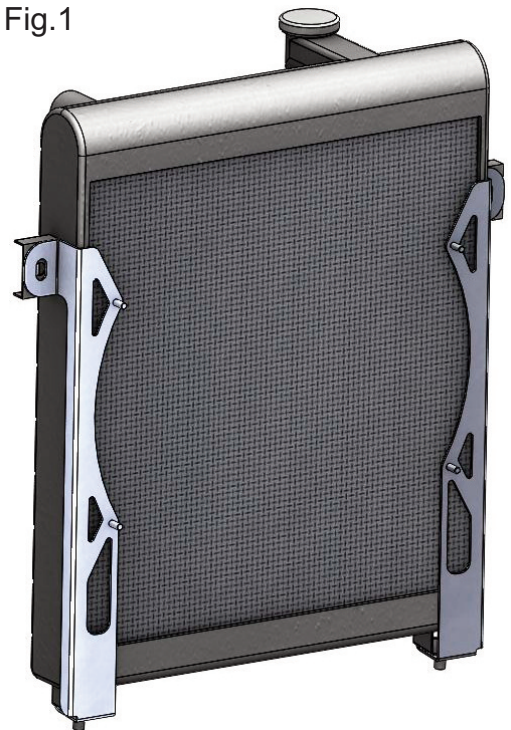


Fig.2



Fig.3

