

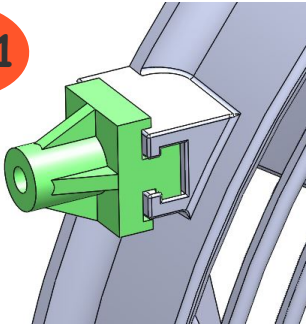
VERY IMPORTANT NOTE

This Revotec cooling kit has been engineered to provide perfect cooling for your XK140. However it is essential that the other components in the cooling system are operating correctly.

The following must be checked:

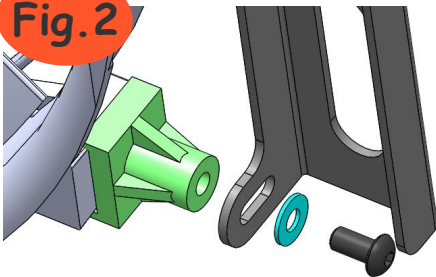
1. The radiator has a normal life expectancy of approximately 8-9 years, after this time it should be thoroughly assessed and any signs of deterioration, such as furring up internally or distortion, a replacement is recommended.
2. The radiator fins must be clear of all debris such as mud and leaves.
3. The system must be filled with the correct coolant.
4. The water pump and thermostat must be operating correctly.

Fig.1



1. Slide the 4 plastic brackets into the slots in the fan shroud as shown in Fig. 1.
2. Attach the metal brackets using the supplied M5 bolts and washers Fig 1. & 2.
3. Disconnect the battery earth lead, drain water system and remove the top hose.
3. Remove the original mechanical fan from the engine and shroud assembly from the radiator.

Fig.2



4. Using the original shroud mounting bolts, fasten the fan and bracket assembly to the original fan shroud mounting points, adjust the fan position so that it's between 5 and 10mm from the radiator core, this is achieved by adjusting the 4x M5 bolts that attach the fan to the brackets shown is Fig. 2.

5. Install the electronic fan controller into the top hose by cutting a 25mm section from a suitably straight section of hose and follow the separate EFC instructions supplied for controller, fan connections and set up. Refill the cooling and reconnect the battery.

Fig.3

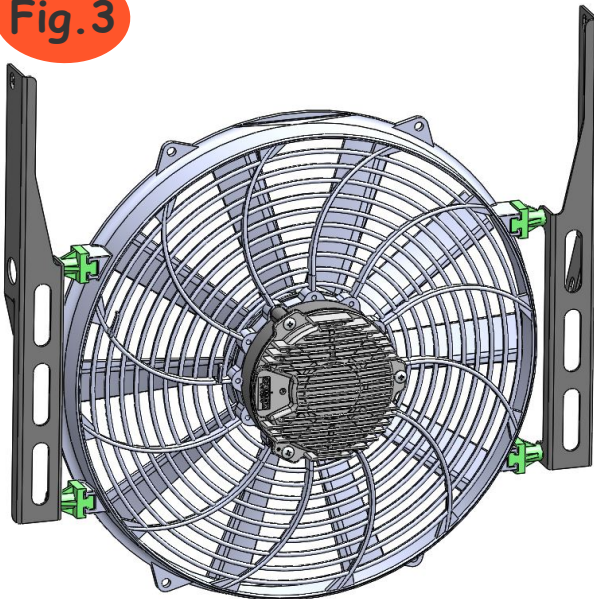


Fig.4

