

Classic Mini Cooling Kit Fitting Instructions

Fig.1



1. Disconnect +ve battery terminal, drain water system and remove the top, bottom hoses and radiator.
2. Using the square head mounting bolt kits mount the fan to the brackets with the smaller of the two brackets to the right of the fan Fig.1. Loosen the fan shroud bolts. Place the fan assembly between the wing and radiator position. Now refit the radiator. Slide the fan assembly onto the radiator and bolt in place Fig.1.
3. Place the SST insert inside the hose so that the threaded tube piece points towards the outside of the curve of the hose. The point at which the tube part of the SST insert pushes onto the hose is known as the cutting area. **It is very important for the EFC-SST to be positioned at 90 degrees from vertical on the outside of the hose curve Fig.3 and 4.**
4. Place the hose on the edge of a piece of wood so that the rear of the SST is supported in the hose, using a soft headed mallet, strike the cutting area with a firm straight blow Fig.2. Carefully remove any excess material with a sharp knife. Push the insert through the hole, check thread is clear of any waste material, place pressure sealing washer with lip towards the material and tighten the EFC-SST Fig.4. **NOTE: Some applications may require the use of PTFE tape to seal the threads**
- 5 Follow the EFC instructions supplied for fitting information and setup.

Fig.2



Fig.3

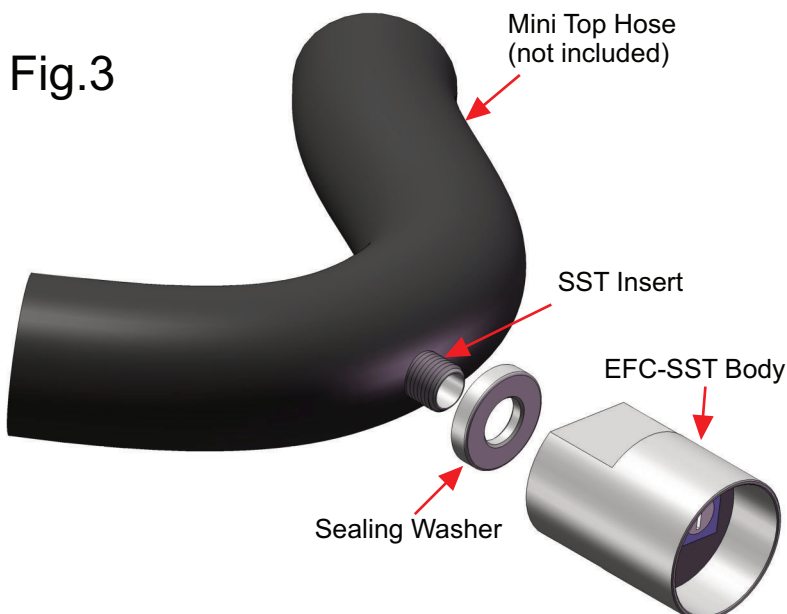


Fig.4

