

TRIUMPH STAG COOLING KIT

070047

VERY IMPORTANT NOTE

This Revotec Cooling Kit has been engineered to provide perfect cooling for your Triumph Stag. However it is essential the other components of the cooling system are operating correctly.

The following must be checked:

- **1.** The Radiator has a normal life expectancy of approx 8-9 Years after this time It should be thoroughly assessed and any signs of deterioration such as furring up internally or out of shape it is recommended it is replaced.
 - 2. The Radiator fins Must be clear of all debris such as mud and leaves.
 - 3. The system Must be filled with Correct Coolant.
 - 4. The Water Pump and thermostat must be operating correctly.
- 1. Disconnect the positive battery terminal, drain water system and disconnect the top and bottom hose. If desired remove the original fan and re-fit the water pump pulley with the original bolts. You may require additional spacers/washers when replacing original bolts.
- 2. Remove the upper radiator bolts and the lower nuts and front grill.
- 3. Gently lift the radiator from its lower mountings to the point where you can slip in the lower bracket into place, the upper bracket can then be loosely mounted in place with original bolts.
- 4. Place to 2off 7.5mm spacers on the lower studs, then gently feed the fan through the grill opening, then slide the fan onto the studs on the top and bottom brackets and tighten into place using the supplied M6 washers and nuts (see Fig.1 showing lower spacer).
- 5. Adjust the the brackets making sure that the fan isn't under any strain and refit the lower mounting nuts and tighten, then tighten the top bolts Fig.2. Refit the grill.
- 6. Install the Electronic Fan Controller follow the separate instructions supplied for Controller and fan connections and set up after refilling the cooling system and reconnecting the battery.







