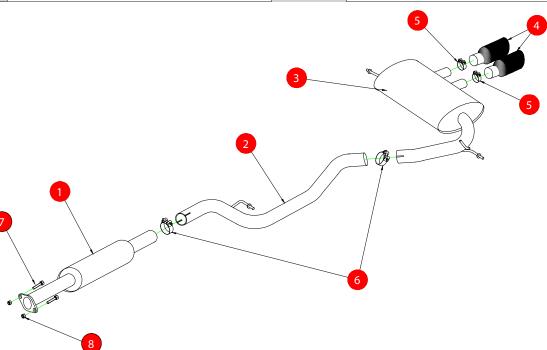
FITTING INSTRUCTIONS

			FITTING INSTRUCTIONS
CAR	Ford Focus ST 2.0T 250	PART NO.	SFD071CF
YEAR	12-19	FIT KITS	058 FK
NOTES	Where not supplied use original fittings	FEATURES	Pipe diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	1171FD	Centre Silencer	1	DATE	12/08/20
2	1172FD	Link Pipe	1	ISSUE	00
3	1173FD	Rear Silencer	1	AUTHORISED	M.YDLIBI
			1		
4	Z023.10159	Carbon Fibre Ascari Trims	2		
Fit Kit					
5	Z016.10064	65mm H/D Clamp	2		
6	Z016.10062	79mm H/D Clamp	2		
7	Z017.10096	M10 x 40 Hex head bolt	2		
8	Z017.10103	M10 nyloc nut	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



. THE LEFT HAND SIDE REAR HANGER FOR THE REAR SILENCER NEEDS TO BE TAKEN OFF AND ROTATED 180° AND RE-FITTED AS SHOWN IN THE FITTING PICTURE. THEN YOU CAN START TO ASSEMBLE THE SCORPION SYSTEM.



Checked By

•