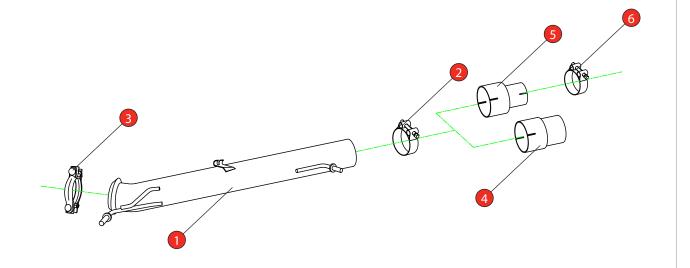


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Ford Fiesta ST MK8 / Puma ST MK2	Part No.	SFDP089			
Year	2018-Current / 2020-Current	Fit Kits	319FK			
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 70mm			
Estimated Fitting Time: 60 Minutes						



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	1298FD	GPF Delete Pipe	1	DATE	19/02/21
Fit Ki	•			ISSUE	01
				AUTHORISED	M.Ydlibi
2	Z016.10063	72mm H/D Clamp	1	AUTHORISED	
3	Z016.10077	79mm Two piece Clamp	1		
4	AD111	Adaptor (USE TO FIT TO SCORPION GPF-BACK SYSTEM)	1		
5	AD112	Adaptor (USE TO FIT TO O.E GPF-BACK SYSTEM)	1		
6	Z016.10064	63-68mm Clamp (USE TO FIT TO SCORPION GPF-BACK SYSTEM)	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





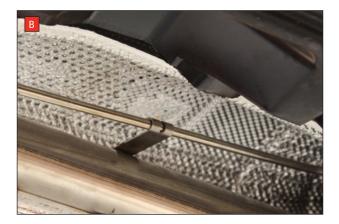


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Ford Fiesta ST MK8 / Puma ST MK2	Part No.	SFDP089			
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A) When Fitting the GPF delete pipe the original system requires cutting 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.

Further instructions on removing the original GPF-Back system are provided with the Scorpion GPF-back system.

B) Re-fit the tube to the support bracket on the GPF delete pipe.



