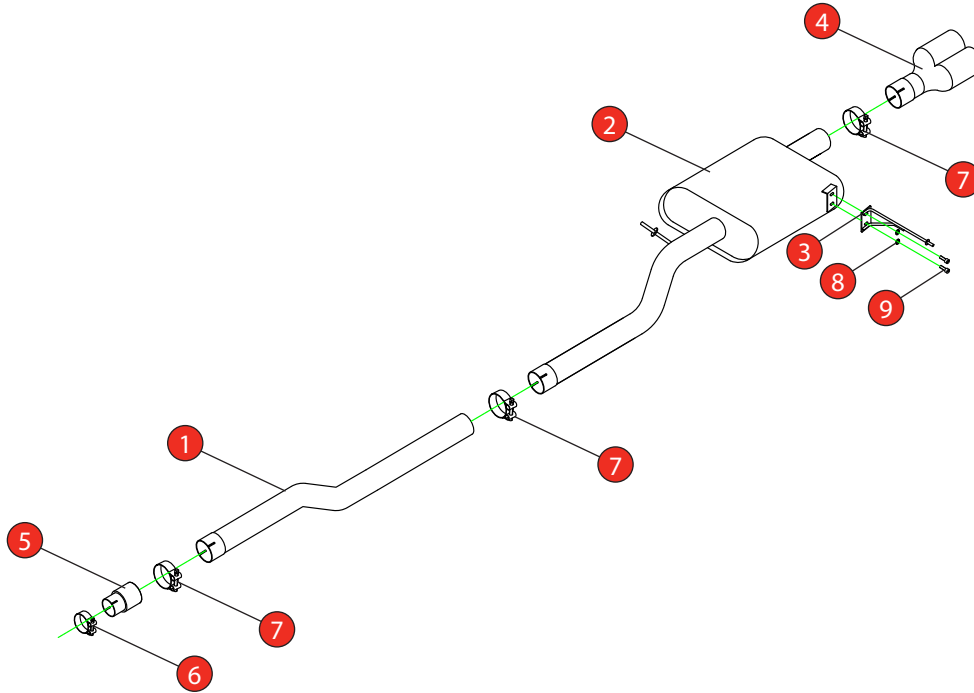


<b>Car</b>	Mini Cooper S F56 GPF	<b>Part No.</b>	SMN022
<b>Year</b>	2019-Current	<b>Fit Kits</b>	361FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting unless fitting with GPF Delete	<b>Features</b>	Pipe Diameter:- 76mm

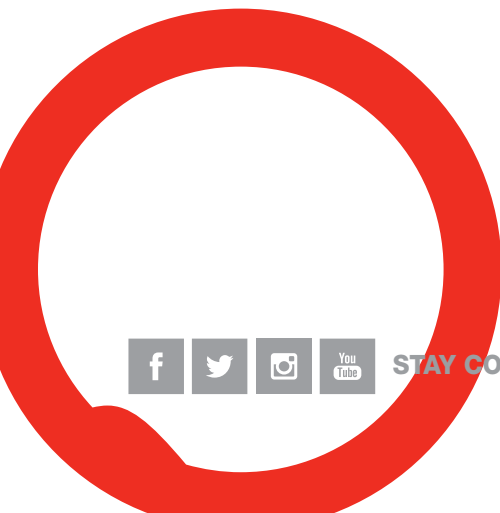
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	798BM	Link Pipe	1
2	772BM	Rear Silencer	1
3	773BM	Mounting Bracket	1
4	Z043.10206	Twin Ø90mm STW Polished Trim	1
<b>Fit Kit</b>			
5a	AD118	Adaptor To Original GPF (For JCW O.E System Ø70mm pipework)	1
5b	AD46	Adaptor To Original GPF (For Standard Cooper S O.E System Ø60mm pipework)	
6a	Z016.10063	72mm H/D Clamp (For JCW O.E System Ø70mm pipework)	
6b	Z016.10001	59-63mm Clamp (For Standard Cooper S O.E System Ø60mm pipework)	1
7	Z016.10062	79mm H/D Clamp	3
8	Z017.10831	M8 x 17mm Washer	2
9	Z017.10070	M8 x 12mm Cap Head Bolt	2
10	Z026.20232	Ø25 x 5mm Alloy Spacer	2

E-MARK	N/A
DATE	09/02/21
ISSUE	01
AUTHORISED	M.Ydlibi

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	Mini Cooper S F56 GPF	Part No.	SMN022
Year	2019-Current	Fit Kits	361FK
Notes	Where not supplied use original fittings. Original system requires cutting unless fitting with GPF Delete	Features	Pipe Diameter:- 76mm

**Instructions for fitting to JCW System, Ø70mm original pipework, flat oval GPF**



**A** Remove entire Cat-back system from the car, measure 275mm from the endplate of the GPF going towards the rear of the system as shown in the photo.

**B** Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

**C** Re-install OE GPF to the car and secure with OE Clamps in its original position.

**D** Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.

**Instructions for fitting to standard Cooper S System, Ø60mm original pipework, round GPF**



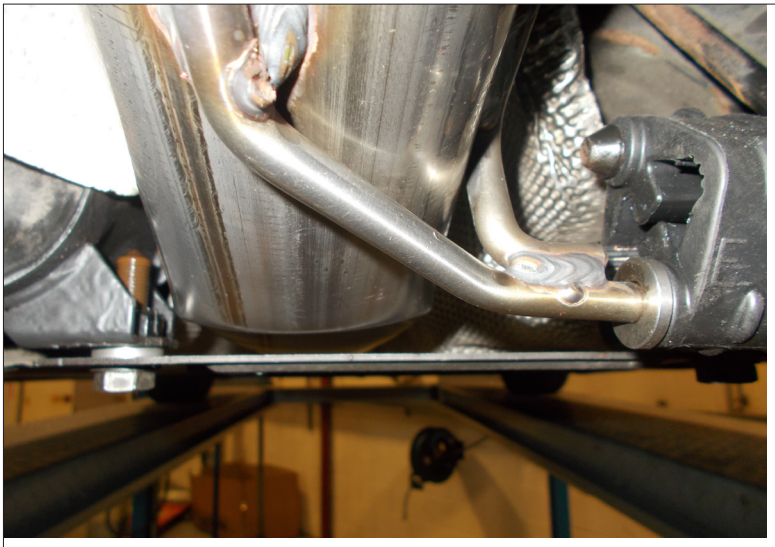
**A** Remove entire Cat-back system from the car, measure 210mm from the back of the weld on the GPF going towards the rear of the system as shown in the photo.

**B** Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

**C** Re-install OE GPF to the car and secure with OE Clamps in its original position.

**D** Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.

Car	Mini Cooper S F56 GPF	Part No.	SMN022
Year	2019-Current	Fit Kits	361FK
Notes	Where not supplied use original fittings. Original system requires cutting unless fitting with GPF Delete	Features	Pipe Diameter:- 76mm



Use the Ø25 x 5mm alloy spacer (item 10)  
to create more clearance from the rear  
cross member



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