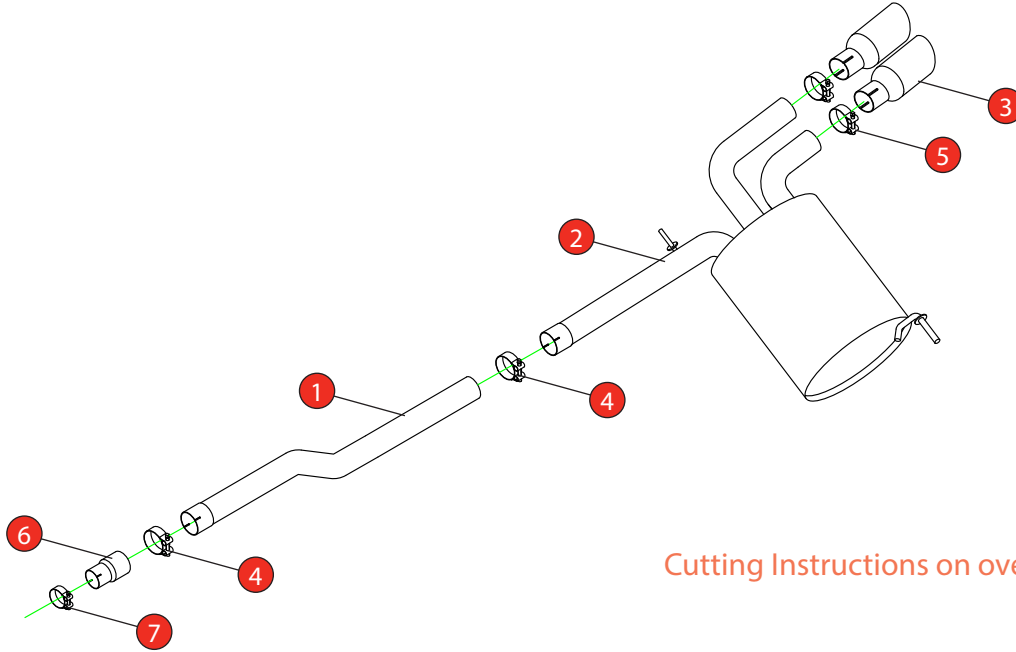


<b>Car</b>	Mini Cooper S F56 (GPF)	<b>Part No.</b>	SMNS018
<b>Year</b>	2019-Current	<b>Fit Kits</b>	350FK
<b>Notes</b>	Where not supplied use original fittings. <b>OE Cat-back requires cutting.</b>	<b>Features</b>	Pipe Diameter:- 70mm / 2.75"

Estimated Fitting Time: 60 Minutes

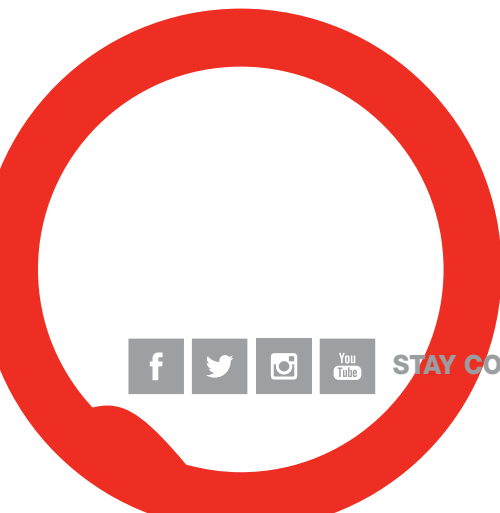


Cutting Instructions on overleaf

NO.	PART NO.	DESCRIPTION	QTY
1	666BM	Link Pipe	1
2	667BM	Rear Silencer	1
3	Z023.10061	100mm Polished Daytona Trim	2
<b>Fit Kit</b>			
4	Z016.10063	72.4mm Heavy Duty Clamp	2
5	Z016.10064	63-68mm Clamp	2
6	AD43	Adaptor (only use when fitting to non JCW system)	1
7	Z016.10001	59-63mm Clamp (only use when fitting to non JCW system)	1

E-MARK	N/A
DATE	20/01/20
ISSUE	01
AUTHORISED	M.YDLIBI

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS



STAY CONNECTED TO RED POWER.

Car	Mini Cooper S F56 (GPF)	Part No.	SMNS018
Year	2019-Current	Fit Kits	350FK
Notes	Where not supplied use original fittings. <b>OE Cat-back requires cutting.</b>	Features	Pipe Diameter:- 70mm / 2.75"

**Instructions for fitting to JCW System, Ø70mm original pipework, flat oval GPF**



**A** Remove entire Cat-back system from the car, measure 275mm from the endplate of the GPF going towards the rear of the system as shown in the photo.

**B** Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

**C** Re-install OE GPF to the car and secure with OE Clamps in its original position.

**D** Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.

**Instructions for fitting to standard Cooper S System, Ø60mm original pipework, round GPF**



**A** Remove entire Cat-back system from the car, measure 210mm from the back of the weld on the GPF going towards the rear of the system as shown in the photo.

**B** Once cut has been made, clean and debur the GPF as the Scorpion system goes over this.

**C** Re-install OE GPF to the car and secure with OE Clamps in its original position.

**D** Proceed to install the Scorpion GPF-back to the car, working in a front to rear direction.