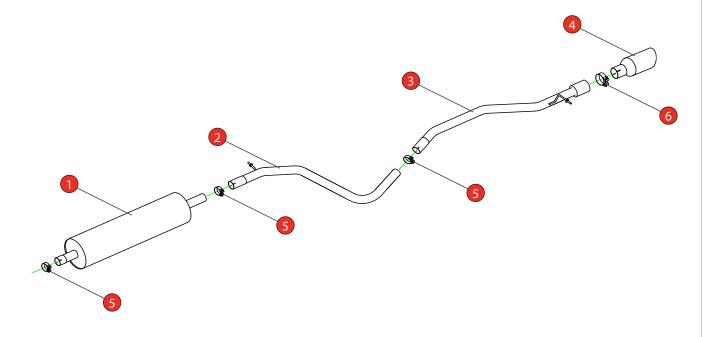


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	VW UP! GTi (Non GPF Model)	Part No.	SVW059			
Year	2018-2019	Fit Kits	329FK			
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 50.8mm			
Estimated Fitting Time: 60 Minutes						



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	790VW	Resonated Centre Section	1	DATE	01/02/21
2	785VW	Link Pipe	1	ISSUE	01
				AUTHORISED	M.Ydlibi
3	786VW	Trim Connecting Pipe	1		
4	Z023.10062	Ø90mm Polished Daytona Trim	1		
Fit Ki	t				
5	Z016.10002	51-55mm Clamp	3		
6	Z016.10064	63-68mm Clamp	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







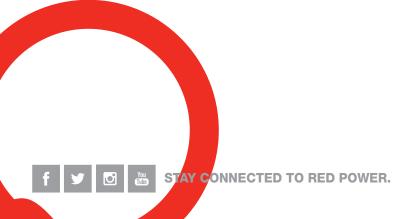
SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	VW UP! GTi (Non GPF Model)	Part No.	SVW059	
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Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 50.8mm	







To fit this Scorpion system the original system needs cutting:

A) To remove the rear of the system cut directly in the centre of the straight before the rear axel. This cut isn't crucial however cutting in the centre of the straight will make it eaiser when re-fitting the orginal system.

B) Measure 70mm back from the front of the weld after the catalyst. Once cut de-bur the pipework as the Scorpion system fits over it.

Fit the system following the line diagram on the previous page. Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps.

