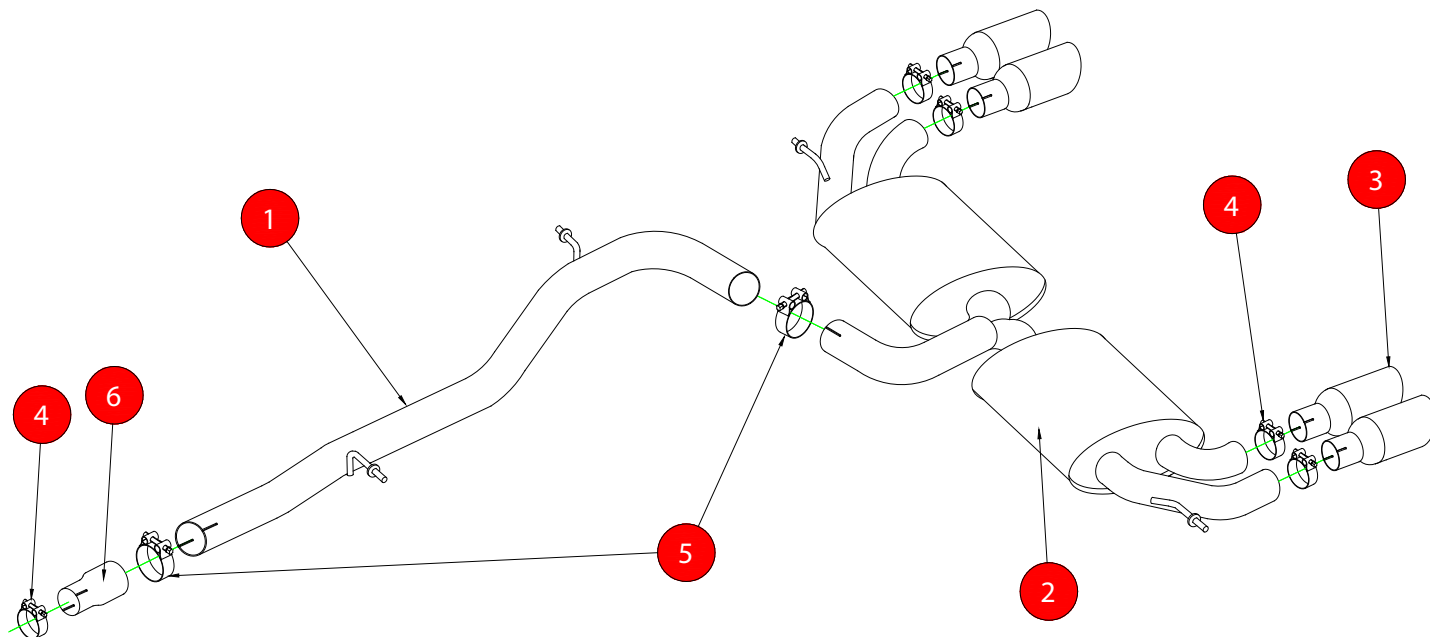


Case 6

Estimated Fitting Time: 2hrs

CAR	VW Golf R Mk7	PART NO.	SVWS044D
YEAR	2014- 2016	FIT KITS	163 FK
NOTES	Where not suplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	548AU	Centre No Silencer	1
2	694VW	Rear Silencer	1
3	Z023.10062	Trim	4
Fit Kit			
4	Z016.10064	65mm H/D Clamps	5
5	Z016.10062	76mm H/D Clamps	2
6	AD62	Adaptor	1
7	Z007.31321	L/H Rear Valve Plate (see fitting instruction on other page)	1
8	Z007.31322	R/H Rear Valve Plate (see fitting instruction on other page)	1
9	Z017.10118	M5x25mm Cap Head Bolt (see fitting instruction on other page)	6
10	Z017.10501	M5 Washer (see fitting instruction on other page)	6
11	Z017.12716	M5 Nyloc Nut (see fitting instruction on other page)	6
12	Z017.10033	M6 Nyloc Nut (see fitting instruction on other page)	2
13	Z026.20049	20DIA x 5mm Alloy Spacer (use on the bracer bar were the O.E splits)	4

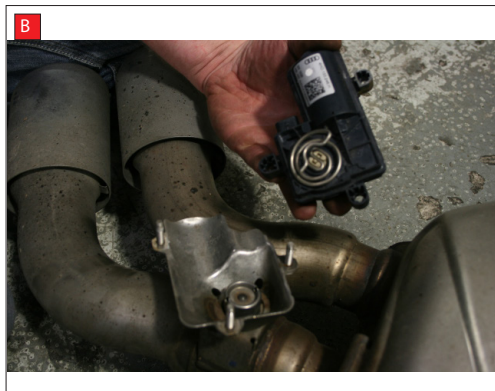
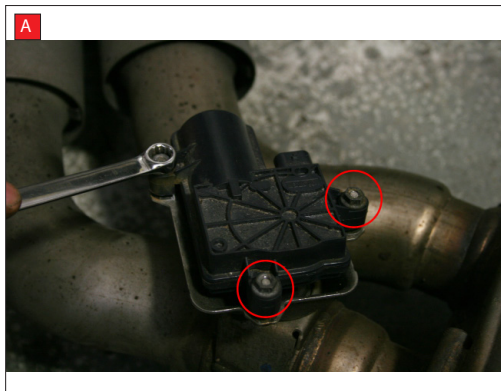
E-MARK	N/A
DATE	04/08/17
ISSUE	04
AUTHORISED	Shaun J.

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By \_\_\_\_\_

BIKE	VW Golf R Mk7	PART NO.	SVWS044D
YEAR	2014- 2016	FIT KITS	163FK
NOTES	Where not suplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3"

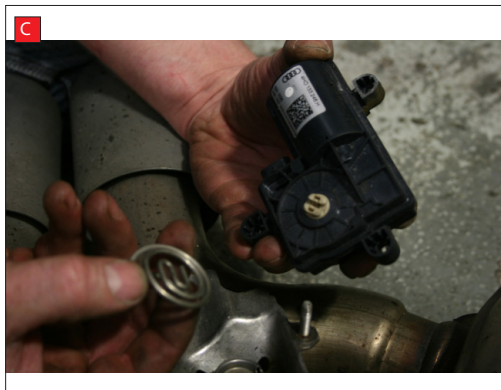
CONTINUED FROM OVERLEAF:



A) After you have removed O.E exhaust you will need to remove the two rear valve motors (Right hand side and left hand side). remove 6 x 8mm nuts from both sides (3 on each valve).

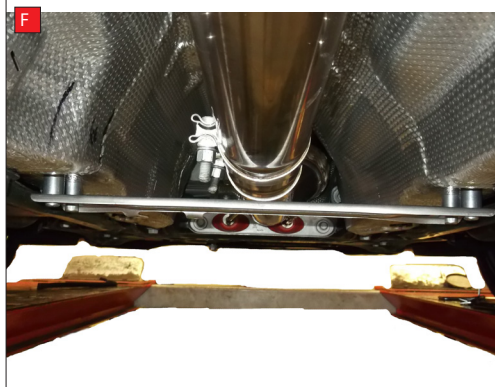
B) Lift up the motor. You will now be able to see the torsion spring.

C) Lift this spring out from the unit, keep them safe as you will need them if you ever refit your O.E exhaust (both sides)



D) Using Items 9, 10 and 11 bolt the L/H O.E valve to item 7, then using item 12 bolt to the the car as shown in the photo. Item 7 will have engraved which hole the O.E stud needs to mount to.

E) Using Items 9, 10 and 11 bolt the R/H O.E valve to item 8, then using item 12 bolt to the the car as shown in the photo. Item 8 will have engraved which hole the O.E stud needs to mount to.



F) Using item 13 you will need to space out the bracer bar as shown. Use the O.E bolts.

G) When fitting the Scorpion rear silencer (686VW) the rear most mounting bracket's need to be rotated through 180 degrees to allow correct fitment. This needs to be done on both sides of the car.

Once happy with fitment of Scorpion Exhaust fully tighten up all clamps and fixing.

