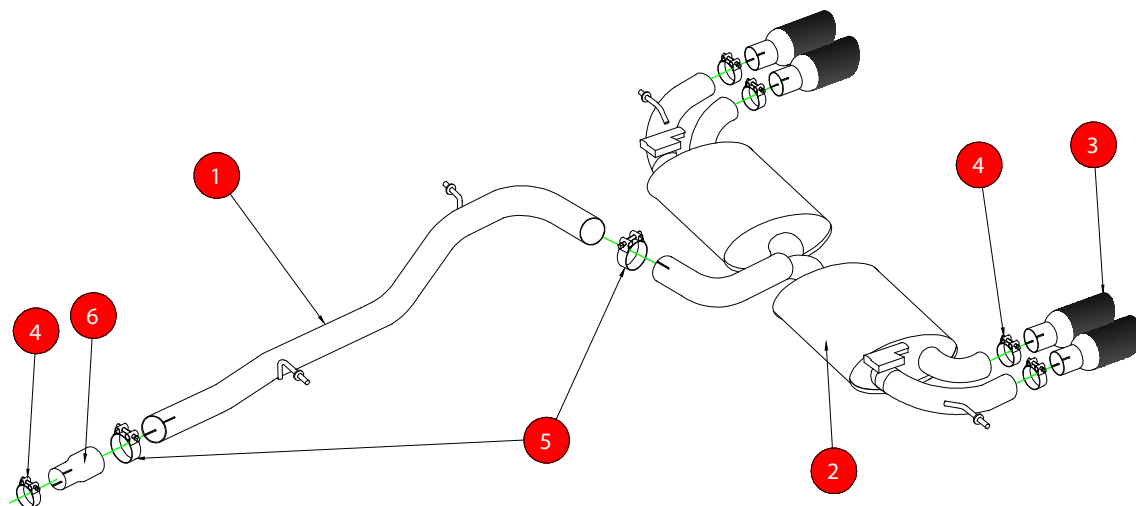


Case 6	Estimated Fitting Time: 2hrs
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CAR	VW Golf R Mk7	PART NO.	SVWS046DC
YEAR	2014- 2016	FIT KITS	201 FK
NOTES	Where not suplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	548AU	Centre No Silencer	1
2	686VW	Rear Silencer	1
3	Z023.10056	Trim	4
Fit Kit			
4	Z016.10064	65mm H/D Clamps	5
5	Z016.10062	76mm H/D Clamps	2
6	AD62	Adaptor	1
7	Z026.20049	20DIA x 5mm Alloy Spacer (use on the brace bar were the O.E splits)	4

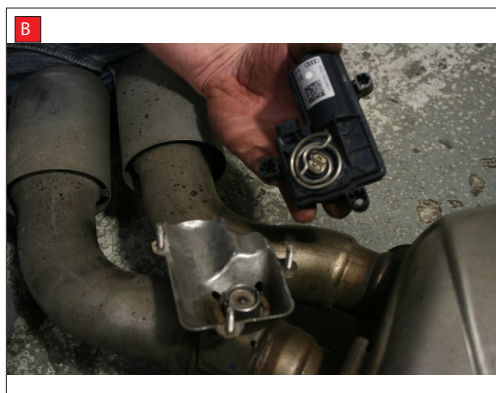
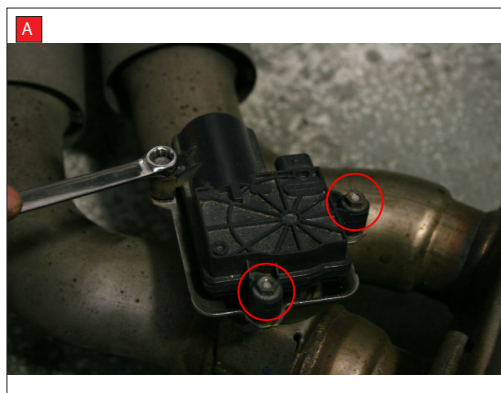
E-MARK	N/A
DATE	04/08/17
ISSUE	03
AUTHORISED	Shaun J.

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____

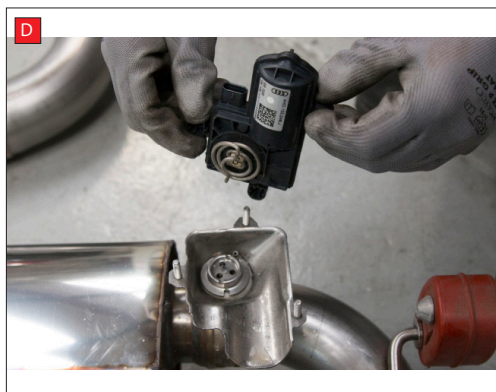
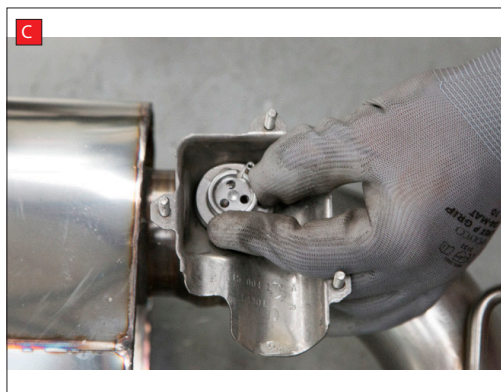
BIKE	VW Golf R Mk7	PART NO.	SVWS046DC
YEAR	2014- 2016	FIT KITS	201FK
NOTES	Where not supplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3"

CONTINUED FROM OVERLEAF:



A) After you have removed O.E exhaust you will need to remove the two rear valve motors (Right hand side and left hand side). remove 6 x 8mm nuts from both sides (3 on each valve, keep safe as you will need them to bolt the electronic valve motors to Scorpion Exhaust).

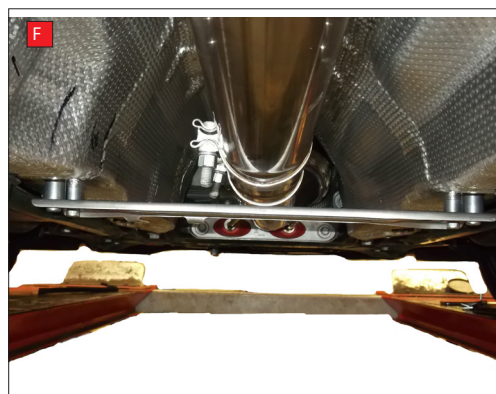
B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust **DO NOT REMOVE SPRING AND DO NOT TURN MOTOR**)



C) Rotate Scorpion valve so its in the same position and the O.E electronic valve motor)

D) Once happy spring and Scorpion valve position are in line now fit the O.E electronic valve motor.

E) Using the 3 x 8mm O.E nuts secure in place. Once this is done now repete on the other side.



F) Using item 7 you will need to space out the bracer bar as shown. Use the O.E bolts. Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the two electronic valve motors.

G) When fitting the Scorpion rear silencer (686VW) the rear most mounting bracket's need to be rotated through 180 degrees to allow correct fitment. This needs to be done on both sides of the car.

