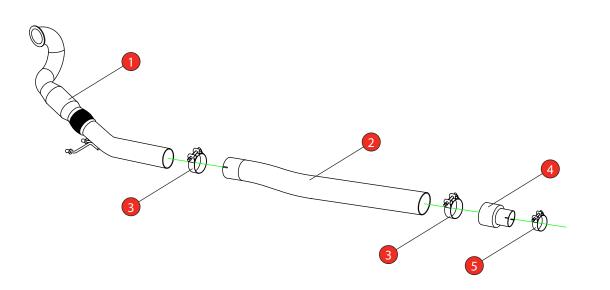


## **SCORPION** // FITTING INSTRUCTIONS



Car	Volkswagen Golf R / Golf R Estate MK7.5	Part No.	SVWX054				
Year	2017-Current / 18-Current	Fit Kits	306FK				
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm				
Estimated Fitting Time: 6 Hours							



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	760VW	Downpipe With A high Flow Sports Catalyst	1	DATE	19/12/18
2	762VW	Front Link Pipe	1	ISSUE	01
Fit Ki	-	AUTHORISED	M.Ydlibi		
	t				
3	Z016.10069	79-85mm Clamp	2		
3 4	Z016.10069 AD104	79-85mm Clamp Adaptor (USE TO FIT TO O.E SYSTEM)	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



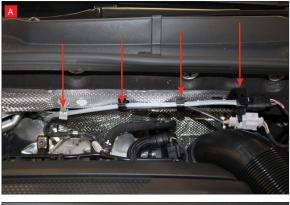




## **SCORPION** // FITTING INSTRUCTIONS

## HAND BUILT

Car	Volkswagen Golf R MK7.5	Part No.	SVWX054
Year	2017-Current	Fit Kits	306FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm









S



ONNECTED TO RED POWER.

A) Remove Lambda Probe from OE catalyst, then remove cable from clips indicated. (x4)

B) Feed Lambda cable down the right hand side (as you look at the engine)

C) Ensure Lambda cable misses the gear cables, pass to the right hand side (as you look at engine)

D) Take Lambda cable under the engine.Fit probe into Sensor boss and tighten.

