# BMW M5 F90 Competition Centre 

## Stainless Steel Sports Grille Set

Kit Contents: -

1. off Upper Centre Grille
2. off Lower Centre Grille
3. off M3 Toggle Clamp
4. off M3 x 25 mm Pan Head


YouTube Tutorial; https://www.youtube.com/watch?v=Hne5SF43u1Q


Upper Centre Mesh Grille Fitting Instructions:
1.Fit masking tape around the apertures to protect the paintwork while fitting.
2. Fit the toggle clamp through the grille (fig 1).
3. Offer the grille to the aperture and locate the toggle clamps through the centre holes as shown in (fig $2 \& 3$ ).
4. Once the grille is in place and central, keep pressure on grille and tighten the screws into the toggle clamps making sure the grille stays central in the aperture. (DO NOT OVER TIGHTEN) (use a screwdriver through the mesh to hold the toggle clamps in place (fig 4, $5 \& 6$ ).
5. Remove the tape and the grilles are now complete (fig 7).


Lower Centre Mesh Grille Fitting Instructions
1.Fit masking tape around the apertures to protect the paintwork while fitting.
2. Guide the one side of the grille into the aperture and gently push the grille into position making sure all the brackets clip behind the aperture (Fig 1).
3. Using a thin screwdriver through the mesh lever all the brackets so they are tightly into position (Fig 2 \& 3).
4. Remove the tape and the grilles are now complete (Fig 4).


