

Fiat Ducato 2023

Upper Grille Set Fitting Instructions

Kit Contents: -

- 1. off L/H Upper Grille Piece
- 1. off L/H Centre Grille Piece
- 1. off L/H Lower Grille Piece
- 1. off R/H Upper Grille Piece
- 1. off R/H Centre Grille Piece
- 1. off R/H Lower Grille Piece
- 10. off Retaining Brackets
- 10. off M4 x 20mm Cap Screws



YouTube Tutorial – <https://www.youtube.com/watch?v=g6GBE8f3FJM>

Upper Grille Set Fitting Instructions:

1. Fit masking tape around the apertures to protect the paintwork while fitting.
2. **START WITH THE UPPER GRILLES AND WORK DOWN.**
 Guide the upper grille to aperture ensuring that the retaining brackets are aligned through the existing aperture correctly (fig 1).
3. Then fit and guide the grille into the aperture ensuring it is central in the aperture (fig 2). Hold the grille in place and tighten the retaining brackets making sure the grille stays central in the aperture. (*use a screwdriver through the mesh to hold the retaining brackets in place*).
4. (fig 3 – 10).
5. Remove the tape and the grilles are now complete.

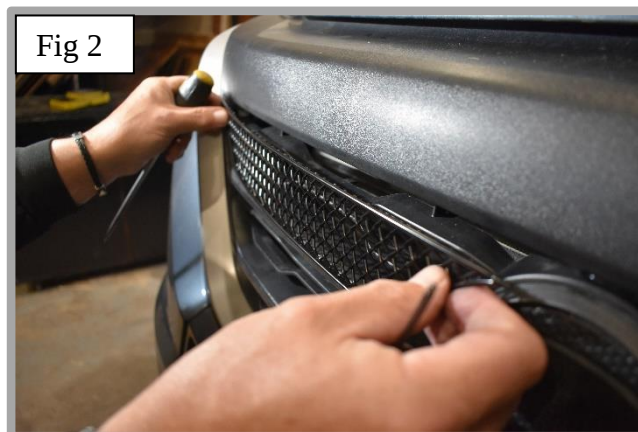
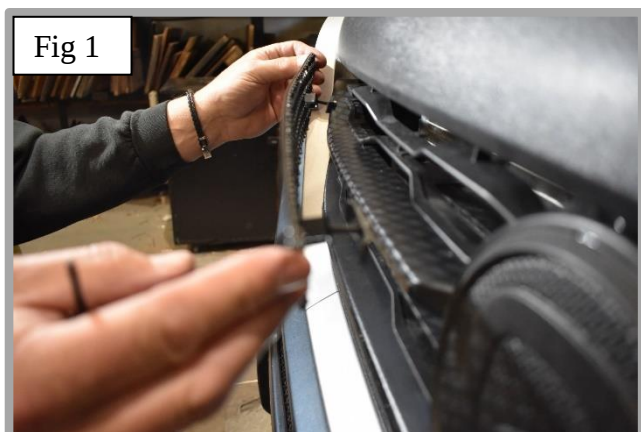


Fig 3



Fig 4

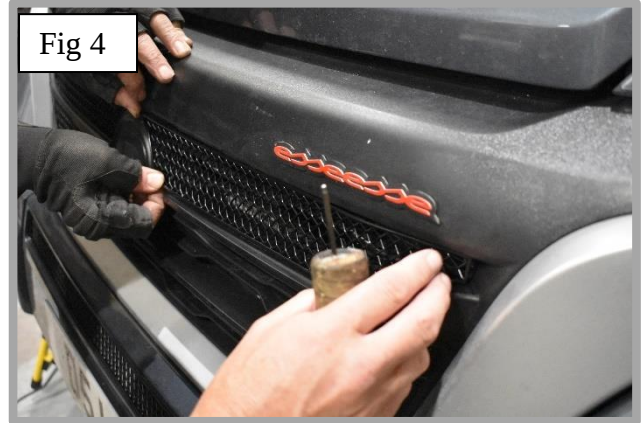


Fig 5



Fig 6



Fig 7

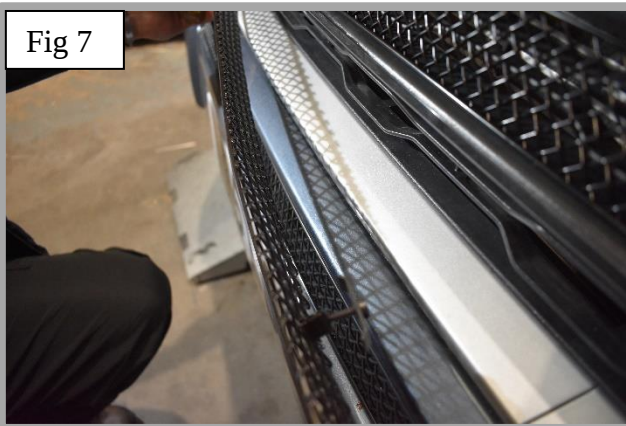


Fig 8



Fig 9

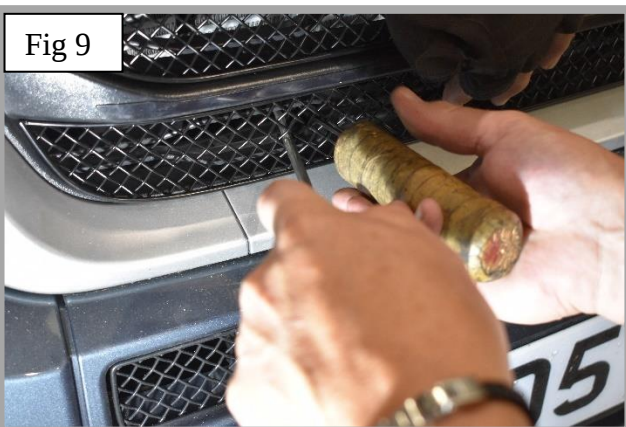


Fig 10

