

SUBARU IMPREZA 2010 STI **Stainless Steel Sports Grille Lower**

(For Ease Of Fitment Removal Of Front Bumper Highly Recommended)

Kit Contents: -

1 off Lower Grille

Tools: -

- Masking tape
- Pencil
- Drill
- Drill bit 3mm diameter
- Flat screwdriver



Fitting of the Lower Grille

1. Fit masking tape around the bumper aperture and in the location for the 3 drilled holes to provide protection of the painted/plastic surfaces during fitting, take care to position the tape so that it can be easily removed after assembly, Fig 1.
2. Offer the grille centrally to the aperture and carefully mark the centre position of each of the 3 bottom wire brackets onto the masking tape across the width of the aperture, Fig 1 & 2.
3. Place the grille aside and from the radius edge of the bumper mark three positions 3mm downward from centre to cross the markings made in step 2 to the dimensions shown, Fig 2.
4. Using a 3 mm drill bit drill a hole through the bumper at each of the 3 marked positions. Fig 3.
5. Remove the masking tape from the drilled hole areas only.
6. Offer the grille to the aperture and locate the 3 bottom wire brackets into the drilled holes, if any slight adjustment is required elongate the holes **sideways only**.
7. Push the top of the grille inwards until the 3 upper clips locate and secure onto the bumper, if required use a flat screwdriver to locate the clip securely.
8. Remove all of the masking tape and assembly is complete.



Fig 1



Fig 2

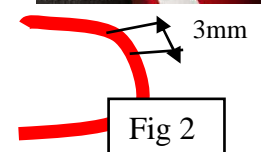


Fig 2



Fig 3